

P A C K A G I N G   F O R  
**FOOD**  
**DIETARY SUPPLEMENTS**  
**PET FOOD**

WE  PACKAGING



## SETTING THE STAGE FOR YOUR PRODUCT

When your customers unpack your product, they are supposed to feel, see and smell that they have purchased a quality product. A premium product needs **quality packaging** that reliably protects its content.

When creating the optimal packaging solution for our customers, we carefully consider all aspects of the production process. With great attention to detail, we carry out systematic quality control to ensure that each and every bag meets our high quality standards.

## LET'S GET STARTED

We are Ströbel	page	4
Premium Aroma Preservation	page	6
ALU-Line   The Reliable Classic	page	10
MONO-Line   Fully Recyclable	page	20
ÖKO-Line   Paper Composite, no Aluminium	page	28
Ströbel Guarantee	page	40
Always There for You	page	42



FOR MORE THAN 40 YEARS  
**SICHER. GUT. VERPACKT.**



## YOUR GERMAN PACKAGING MANUFACTURER

For over 40 years we have been producing **custom tailored bags and pouches, covers and liners made from high quality film** for the food industry. Our successful family run business was founded by Gerhard and Gerlinde Ströbel. Today it is run by their son Rainer Ströbel, who has shaped the company into a future-ready business with new products and innovations.

### TAILOR-MADE PRODUCTION

With our large, modern machine park, we are able to produce bags, pouches, liners and covers to perfectly suit and protect your products.

### REGIONAL & FLEXIBLE

Our in-house production, German and European standards, certifications and suppliers guarantee flexibility & reliability even in times of crisis.

### QUALITY „MADE IN GERMANY“

We produce high-quality packaging for anti-corrosion and aroma preservation applications. Therefore we focus on premium quality materials and regional supply chains.

### EXPERT ADVICE

Whether on the phone or on-site at your production facility: together we will find the right solution for your packaging needs..



# PREMIUM AROMA PRESERVATION

## PERFECT FOOD PROTECTION

Our bags and pouches are ideally suited for coffee, tea, powder, sugar, spices, cocoa, fitness and diet instant products, powdered milk, snack foods, capsules, pet food ... You have developed your product with great passion. Now take the next step and benefit from our high-quality bags and pouches made of aluminium-composite, paper-composite or fully recyclable mono-material !

## TASTY PRESENTATION

All of the outer edges of our aroma preservation bags are carefully sealed. The front and back exhibit a clear-cut shape, are robust and can be labelled on either side. You are perfectly set for a success- and tasteful presentation at the point of sale!

### SICHER. GUT. VERPACKT.

Our aroma preservation bags not only provide indispensable protection, but also meet the following key packaging requirements:

- ✓ optimum aroma preservation
- ✓ top notch quality
- ✓ fast delivery
- ✓ easy to store
- ✓ refined design
- ✓ easy to seal



## QUALITY, SAFETY AND HYGIENE

Food packaging is subject to numerous regulations in regards to:

- ✓ hygiene measures
- ✓ suitable raw materials and
- ✓ food-safe printing inks

We therefore focus on German manufacturing and suppliers - for a safe, reliable end product!



# PREMIUM AROMA PRESERVATION OUR PRODUCT RANGE

“Our optimised  
special films for your  
valuable products”



**Matthias Mandel,**  
Head of Sales | COO Administration  
Ströbel GmbH



## **ALU-LINE** ALUMINIUM COMPOSITE

Our best-seller: cost-efficient, strong, comprehensive protection for all materials. Food & pharma certified. High-grade barrier layer. Safe. Reliable.



## **MONO-LINE** FULLY RECYCLABLE

Our new, eco-friendly, recyclable alternative made from an innovative mono-material composite. Advanced, sustainable protection. Optional transparent window.



## **ÖKO-LINE** PAPER COMPOSITE

Our paper composite provides reliable protection for coffee, food and aromatic products. Looks great at the POS. Eco-friendly: without aluminum.



## **YOUR FILM** CONTRACT-MANUFACTURING

We are happy to process your own film rolls into customised bags with options such as zipper, tear notch, euro-hole, etc.



# THE CLASSIC ALU-LINE



**“Proven aroma barrier.  
Our strongest aroma protection”**

## SAFE, RELIABLE AROMA PRESERVATION

Ströbel premium aluminum composite film provides **optimal protection** against humidity, ultraviolet light, dirt, mechanical factors and always retains the bag's shape. Our bags and pouches are suited for food and pharmaceutical products. They seal in aroma & flavour and simply look great. Our ALU-Line aroma preservation packaging was specifically designed and optimised for food, dietary supplements and pet food.







# THE CLASSIC ALU-LINE BAGS & POUCHES



ALU-Line white, 5-seam side gusset bag, hot stamping print

## ALU-LINE QUICK CHECK

			
PROTECTION AGAINST	FEATURES	APPLICATIONS	IDEAL FOR
<ul style="list-style-type: none"> <li>★★★★ dust, dirt</li> <li>★★★★ uv light</li> <li>★★★★ spray water</li> <li>★★★★ loss of aroma</li> <li>★★★★ moisture</li> <li>★★★★ corrosion</li> <li>★★★ temperature fluctuations</li> <li>★★★ electrostatic discharge</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ corrosion protection <small>up to 10 years</small></li> <li>★★★★ aroma protection</li> <li>★★★★ food-certified</li> <li>★★★★ water vapour barrier</li> <li>★★★★ weldable</li> <li>★★★★ temperature resistant</li> <li>★★★★ printable</li> <li>★★★★ can be labelled</li> <li>★★★★ leakage barrier</li> <li>★★★★ puncture resistant</li> <li>★★★ vacuum-capable, gas-tight</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ parts</li> <li>★★★★ bulk material</li> <li>★★★★ granulate &amp; powder</li> <li>★★★★ pasty goods</li> <li>★★★★ retail / POS</li> <li>★★★★ shipping</li> <li>★★★★ overseas transport</li> <li>★★★★ storage</li> <li>★★★★ long term storage</li> <li>★★★ liquids</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ food products</li> <li>★★★★ pharma, medical</li> <li>★★★★ chemical industry</li> <li>★★★★ machine construction</li> <li>★★★★ metal construction</li> <li>★★★★ mould making</li> <li>★★★★ military, aviation, space travel</li> <li>★★★★ high-tech, technology</li> <li>★★★ ESD electronics</li> </ul>

★★★★★ very good  
 ★★★ good  
 ★★ moderate, conditional  
 ★ no; not recommended  
 All info & data applies to optimal conditions.

## ALU-LINE BENEFITS

- ✓ EU Regulation 1935/2004 and 10/2011 compliant (food safe)
- ✓ water vapor resistant
- ✓ moisture-repellent
- ✓ robust and versatile
- ✓ -40°C to +120°C



POUCH PRODUCTION



FILM PRODUCTION



TAILOR MADE



CORROSION PROTECTION



MOISTURE PROTECTION



AROMA-PROTECTION



BASIC PROTECTION



CONTAMINANT FREE



LONG-TERM STORAGE



FOOD SAFE



TEMPERATURE RESISTANT



CAN BE PRINTED, LABELED



COMPREHENSIVE SERVICE



IN STOCK AVAILABILITY



QUICK & FLEXIBLE



STORAGE SERVICE



# ALU-LINE BAGS & POUCHES

## STANDARD SIZES

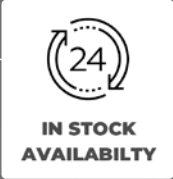
### SIDE GUSSET BAGS (AVAILABLE FROM STOCK)

If time is of the essence, the following ALU Line SIDE GUSSET BAGS (5 seams) are available from stock - in white, silver, gold and black.

Features include:

- ✓ pressure relief valve
- ✓ k-sealing

All bags are unprinted and can be labelled.



### SIZES AVAILABLE FROM STOCK (FROM 1 BOX)

✓	<b>250 g</b>	100 + 65 x 265 mm	350 bags / carton	white, silver, gold, black
✓	<b>500 g</b>	117 + 65 x 340 mm	300 bags / carton	white, silver, gold, black
✓	<b>1000 g</b>	142 + 75 x 420 mm	350 bags / carton	white, silver, gold, black



FILM: ALU-Line „AROMA PRESERVATION“ PET 12µ / AL 7µ / LDPE 100µ  
Optimised for aroma preservation products. High quality protection.

### STAND UP POUCHES (MINIMUM QUANTITY)

We produce our stand-up pouches for you on demand.

Popular options are:

- ✓ zipper
- ✓ degassing valve
- ✓ tear notch

All bags are unprinted and can be labelled.

### POPULAR SIZES AND COLOURS (MINIMUM QUANTITY)

\*150 bags / carton

✓	<b>125 g</b>	125 x 210 mm, 39 mm	250 bags / carton	white, silver, black
✓	<b>250 g</b>	160 x 240 mm, 46 mm	200 bags / carton	white, silver*, black
✓	<b>500 g</b>	200 x 280 mm, 60 mm	150 bags / carton	white, silver, black
✓	<b>1000 g</b>	240 x 330 mm, 65 mm	250 bags / carton	white, silver, black





# ALU-LINE BAG CONFIGURATION

## YOUR PERFECT PACKAGING

Shorter, longer, narrower, wider, more colourful...  
We will work out the perfect bag or pouch for you: in your specified shape and size, colour and with customised options! Perfectly fitting for your sales display or also 3- and 5-kilo bags for gastronomy and bulk buyers. Whether liquid, pasty, solid, aroma-containing, bulky, moisture- and light-sensitive products, we have the right combination for you.

## SHAPES



### STAND UP POUCHES

stable stand, optionally with zipper, ideal sales packaging, for coffee, tea, spices, food supplements, groceries, refill packs ...



### SIDE GUSSET BAGS

the classic, good shape retention, space-saving at POS, for displays, ideal for coffee, tea, spices, food ...



### FLAT BAGS

flat lying, optionally with zipper, easy handling, fully automatic filling possible, for trial packs of coffee, tea, small portions, spices, pastes ...



### MULTI-CHAMBER BAGS

separating content, partial withdrawal, for multi-component systems, kits, set articles, sample packs ...



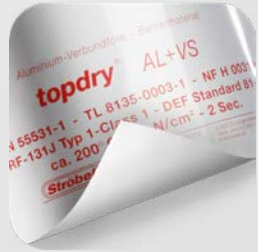
### SMALL BOX LINERS (BOX BOTTOM)

liners for smaller boxes, crates, load carriers and cartons - in large quantities



### FILM ROLLS & CUTS

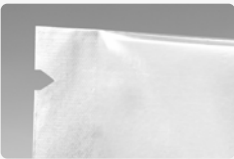
you can also purchase our films as wholesale rolls or as custom cuts



### SPECIAL FORMS

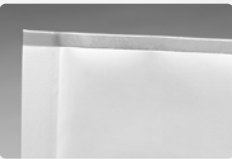
bags on perforated rolls, tubular films, special solutions ... just ask your Ströbel expert

## OPTIONS FOR ALU-LINE BAGS & POUCHES



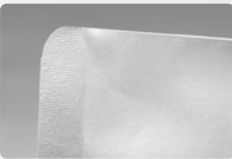
### TEAR NOTCH

easy to open



### LIP

easy filling due to protruding lip



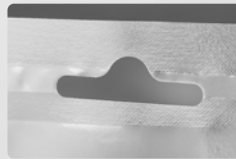
### ROUNDED CORNERS

stylish, round corners



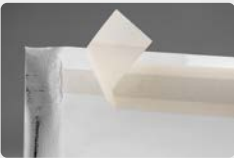
### ZIPPER

easy resealing



### EURO-HOLES

easy to hang up at retail



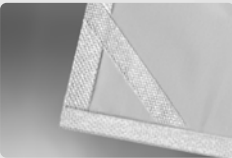
### SELF-ADHESIVE SEALING

adhesive strips for easy closure



### VALVE

pressure relief valve for out-gassing products or vacuum valve for vacuum drawing



### K-SEALING

better stability for gusseted bags, residue-free emptying



### HOT STAMPING

cost-effective bag printing (partial, monochrome)



### MULTICOLOUR PRINTING

printing with 4C or up to 8 spot colours (minimum quantity)

## WHAT FITS TOGETHER?

Our manufacturing options are dependent on the type of bag.

	flat bags				stand up pouches	side gusset bags	
zipper	✓	✓		✓	✓		
self-adhesive sealing	✓	✓					
tear notch	✓	✓		✓	✓		
rounded corners		✓			✓	✓	
euro-holes	✓	✓		✓	✓		
lip	✓	✓		✓	✓		
k-sealing						✓	✓
valve	✓	✓		✓	✓	✓	
hot stamping <sup>1</sup>	✓	✓	✓	✓	✓	✓	✓
multicolour printing	✓	✓	✓	✓	✓	✓	✓

<sup>1</sup> monochrome, different colours available



# ALU-LINE BAGS PRINTING & COLOUR



## FILM COLOUR

Aluminum composite film is available in almost any colour. Our standard colour is ALU SILVER. Special colours are available subject to a minimum order quantity\*. Some types of film are **available from stock** in white, black and gold.



## YOUR LOGO AND PRINT\*



We give your ALU-Line BAGS & POUCHES a unique outfit - according to your specifications. Our printing processes in **4c full colour or up to 8 spot colours** are ideally suited for food packaging.

Our **monochrome hot stamping** printing technique is more basic, but it can be the ideal cost-effective alternative.

All printing inks are **certified food safe**.

Ströbel ALU-Line BAGS & POUCHES can of course also be **labelled**.

\* approx. >10.000 (dependent on bag size)



# FULLY RECYCLABLE MONO-LINE

**“The certified  
eco-friendly packaging  
with a transparent window\*”**

\* optional





# FULLY RECYCLABLE MONO-LINE



NEW: Fully recyclable packaging by Ströbel. Made in Germany.

POUCH PRODUCTION

FILM PRODUCTION

TAILOR MADE

AROMA-PROTECTION

MOISTURE PROTECTION

FULLY RECYCLABLE

BASIC PROTECTION

CONTAMINENT FREE

FOOD SAFE

TEMPERATURE RESISTANT

CAN BE PRINTED, LABELED

COMPREHENSIVE SERVICE

IN STOCK AVAILABILITY

QUICK & FLEXIBLE

STORAGE SERVICE

## MONO-LINE - THE SUSTAINABLE ALTERNATIVE

Our new Ströbel MONO-Line is the environmentally friendly alternative to existing packaging. It is fully recyclable. After use, the end consumer can easily dispose of the new Ströbel MONO-Line bags in the recycling bin.

The gained regenerate can be reintroduced into the plastic value chain.

## MONO-LINE QUICK CHECK

PROTECTION AGAINST	FEATURES	APPLICATIONS	IDEAL FOR
<ul style="list-style-type: none"> <li>★★★★ dust, dirt</li> <li>★★★★ uv light</li> <li>★★★★ spray water</li> <li>★★★★ loss of aroma</li> <li>★★☆ moisture</li> <li>★★☆ temperature fluctuations</li> <li>☆☆☆ corrosion</li> <li>☆☆☆ electrostatic discharge</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ aroma protection</li> <li>★★★★ food-certified</li> <li>★★★★ weldable</li> <li>★★★★ temperature resistant</li> <li>★★★★ can be labelled</li> <li>★★★★ leakage barrier</li> <li>★★★★ puncture resistant</li> <li>★★☆ printable</li> <li>★★☆ water vapour barrier</li> <li>☆☆☆ corrosion protection</li> <li>☆☆☆ vacuum-capable, gas-tight</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ parts</li> <li>★★★★ bulk material</li> <li>★★★★ granulate &amp; powder</li> <li>★★★★ pasty goods</li> <li>★★★★ retail / POS</li> <li>★★★★ shipping</li> <li>★★★★ storage</li> <li>★★☆ overseas transport</li> <li>★★☆ liquids</li> <li>☆☆☆ long term storage</li> </ul>	<ul style="list-style-type: none"> <li>★★★★ pharma, medical</li> <li>★★★★ chemical industry</li> <li>★★★★ food products</li> <li>★★☆ machine construction</li> <li>★★☆ metal construction</li> <li>★★☆ mould making</li> <li>☆☆☆ military, aviation, space travel</li> <li>☆☆☆ high-tech, technology</li> <li>☆☆☆ ESD electronics</li> </ul>

★★★★★ very good  
 ★★★★★ good  
 ★☆☆ moderate, conditional  
 ☆☆☆ no; not recommended  
 All info & data applies to optimal conditions.

## OPTIONAL VIEWING WINDOW\*

Our MONO-Line film offers the option to produce a partially transparent bag, which gives customers a view of the packaged products. The transparent window allows for optimal presentation of your product.

\* minimum quantity





# MONO-LINE „MADE FOR RECYCLING“

## „MADE FOR RECYCLING“ CERTIFIED FOR SUSTAINABILITY

### Added value for your customers

With our Ströbel MONO-Line and the **“Made for Recycling”** seal from Interseroh, you can show your customers that you value a functioning circular economy, take responsibility for **climate protection and promote resource conservation**. Consumers prefer environmentally friendly packaging as well as recyclability. With the “Made for Recycling” seal from Interseroh, you emphasise your commitment **to sustainability and environmental protection**.

At Interseroh, your packaging goes through an independent certification process in which your final packaging is evaluated. The good news: Ströbel MONO-Line was **certified as GOOD with 18 out of 20 points**.



## WHAT DOES SUSTAINABILITY MEAN TO STRÖBEL?

### Made in Germany

Sustainability at Ströbel stands for short transport routes for raw materials. Fabrication on site in Germany under controlled conditions. Compliance with German and European standards for products, employees and the environment. Flexibility & reliability even in times of crisis. We produce approx. 45% of our required electricity ourselves through our own photovoltaic lines.

### Recyclability

Not made from what... but where it is going?  
Our focus here is on the recyclability of the material. Not on the material itself.

### Why?

We find it is far more sustainable that materials can be recycled after their first use - rather than using food based films (such as sugar cane, corn) to produce packaging.

## AVAILABLE FROM STOCK

### SHIPPING WITHIN 24 H

For smaller quantities and if you are in a hurry, we offer white 250g Mono-Line BAGS & POUCHES straight from stock.

Features include:

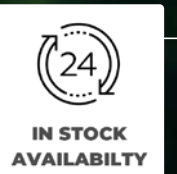
- ✓ pressure relief valve
- ✓ zipper & tear notch (stand-up pouches only)



All bags are unprinted and can be labelled.

### SIZES AVAILABLE FROM STOCK

- |   |       |                     |                  |       |
|---|-------|---------------------|------------------|-------|
| ✓ | 250 g | 160 x 240 mm, 46 mm | stand up pouches | white |
| ✓ | 250 g | 100 + 65 x 265 mm   | side gusset bags | white |





# MONO-LINE CONFIGURATION

In order to provide you with the optimal packaging for your product, we offer a wide range of shapes and packaging options. Need some advice? Just give us a call at +49 (0)9101 99420

## SHAPES



### STAND UP POUCHES

stable stand, optionally with zipper, ideal sales packaging, for coffee, tea, spices, food supplements, groceries, refill packs ...



### SIDE GUSSET BAGS

the classic, good shape retention, space-saving at POS, for displays, ideal for coffee, tea, spices, food ...



### FLAT BAGS

flat lying, optionally with zipper, easy handling, fully automatic filling possible, for trial packs of coffee, tea, small portions, spices, pastes ...



### MULTI-CHAMBER BAGS

separating content, partial withdrawal, for multi-component systems, kits, set articles, sample packs ...



### FILM ROLLS & CUTS

you can also purchase our films as wholesale rolls or as custom cuts



### SPECIAL FORMS

bags on perforated rolls, tubular films, special solutions ... just ask your Ströbel expert

## PRINTING & COLOUR

Our Ströbel MONO-Line offers all conceivable colour possibilities. **Special colours, transparency & custom print designs** are available and subject to a minimum order quantity\*. White is our standard and is available directly from stock.

\* approx. >10.000 (dependent on bag size)

## OPTIONS FOR MONO-LINE BAGS & POUCHES



**TEAR NOTCH**  
easy to open



**LIP**  
easy filling due to protruding lip



**ROUNDED CORNERS**  
stylish, round corners



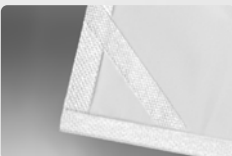
**ZIPPER**  
easy resealing



**EURO-HOLES**  
easy to hang up at retail



**VALVE**  
pressure relief valve for out-gassing products or vacuum valve for vacuum drawing



**K-SEALING**  
better stability for gusseted bags, residue-free emptying





**TRANSPARENCY**  
complete or partial transparent film shows off your product (minimum quantity)



**MULTICOLOUR PRINTING**  
printing with 4C or spot colours (minimum quantity)

## WHAT FITS TOGETHER?

Our manufacturing options are dependent on the type of bag.

	flat bags			stand up pouches	side gusset bags
					
	2 seams	3 seams	multi chamber	stand up bottom	5 seams
zipper	✓	✓	✓	✓	
tear notch	✓	✓	✓	✓	
rounded corners		✓		✓	✓
euro-holes	✓	✓	✓	✓	
lip	✓	✓	✓	✓	
k-sealing					✓
valve	✓	✓	✓	✓	✓
transparency	✓	✓	✓	✓	✓
multicolour printing	✓	✓	✓	✓	✓



## OUR BEST-SELLER ÖKO-LINE



„Stylish paper composite,  
NO aluminium”



# OUR BEST-SELLER ÖKO-LINE

## THE ORIGINAL BY STRÖBEL

Our trend-setting, environmentally friendly paper composite dispenses with the aluminium layer and is the next step towards 100% organic, sustainable packaging. Öko-Line is a composite of brown kraft-paper and barrier film WITHOUT an aluminium layer! The material production is associated with a lower energy consumption and therefore considered more sustainable.



Öko-Line brown, stand up pouch, zipper, tear notch, spot colour print

**POUCH PRODUCTION**

**FILM PRODUCTION**

**TAILOR MADE**

**AROMA-PROTECTION**

**MOISTURE PROTECTION**

**FOOD SAFE**

**BASIC PROTECTION**

**CONTAMINANT FREE**

**SUSTAINABLE FORESTRY**

**TEMPERATURE RESISTANT**

**CAN BE PRINTED, LABELED**

**COMPREHENSIVE SERVICE**

**IN STOCK AVAILABILITY**

**QUICK & FLEXIBLE**

**STORAGE SERVICE**

## ÖKO-LINE QUICK CHECK

			
PROTECTION AGAINST	FEATURES	APPLICATIONS	IDEAL FOR
<ul style="list-style-type: none"><li>★★★★ loss of aroma</li><li>★★★★ dust, dirt</li><li>★★★★ uv light</li><li>★★★★ spray water</li><li>★★★ moisture</li><li>★★★ temperature fluctuations</li><li>★★★ corrosion</li><li>★★★ electrostatic discharge</li></ul>	<ul style="list-style-type: none"><li>★★★★ aroma protection</li><li>★★★★ food-certified</li><li>★★★★ weldable</li><li>★★★★ printable</li><li>★★★★ can be labelled</li><li>★★★★ leakage barrier</li><li>★★★ water vapour barrier</li><li>★★★ temperature resistant</li><li>★★★ puncture resistant</li><li>★★★ vacuum-capable, gas-tight</li><li>★★★ corrosion protection</li></ul>	<ul style="list-style-type: none"><li>★★★★ bulk material</li><li>★★★★ granulate &amp; powder</li><li>★★★★ pasty goods</li><li>★★★★ retail / POS</li><li>★★★ shipping</li><li>★★★ parts</li><li>★★★ storage</li><li>★★★ long term storage</li><li>★★★ liquids</li><li>★★★ overseas transport</li></ul>	<ul style="list-style-type: none"><li>★★★★ food products</li><li>★★★ pharma, medical</li><li>★★★ chemical industry</li><li>★★★ machine construction</li><li>★★★ metal construction</li><li>★★★ mould making</li><li>★★★ military, aviation, space travel</li><li>★★★ high-tech, technology</li><li>★★★ ESD electronics</li></ul>

★★★★ very good    ★★★ good    ★★★ moderate, conditional    ★★ no; not recommended  
All info & data applies to optimal conditions.

## ÖKO-LINE BENEFITS

- ✓ seals in flavour, aroma, colour and freshness
- ✓ environment-friendly production
- ✓ Scandinavian paper from sustainable forestry
- ✓ individual printing: starting at 7,500 bags per size
- ✓ aluminium-free
- ✓ stylish paper look
- ✓ silky-matt look & feel for black and white ÖKO-Line
- ✓ exclusively available from Ströbel, your local German bag manufacturer

Order “The Original” right now. Available exclusively from Germany’s leading manufacturer of aroma preservation bags.



# ÖKO-LINE BAGS AVAILABLE FROM STOCK



## SIDE GUSSET BAGS

For smaller quantities and if you are in a hurry, we offer our stock programme for ÖKO-Line SIDE GUSSET BAGS - in white, natural brown and black.

Features include:

- ✓ pressure relief valve (except 100g)
- ✓ k-sealing

All bags are unprinted and can be labelled.

### SIZES AVAILABLE FROM STOCK

✓	100 g	70 + 50 x 190 mm	400 bags / carton	white, brown, black
✓	250 g	100 + 65 x 265 mm	300 bags / carton	white, brown, black
✓	500 g	117 + 65 x 340 mm	250 bags / carton	white, brown, black
✓	1000 g	142 + 75 x 420 mm	300 bags / carton	white, brown, black



FILM: ÖKO-Line “Kraft Paper PE-Composite”  
Optimised for aroma preservation applications. High-quality protection.

## STAND UP POUCHES

We also offer our stock programme for ÖKO-Line STAND UP POUCHES in the colours white, natural brown and black.

Features include:

- ✓ zipper
- ✓ pressure relief valve
- ✓ tear notch

All bags are unprinted and can be labelled.

### SIZES AVAILABLE FROM STOCK

✓	125 g	125 x 210 mm, 39 mm	250 pcs / carton	white, brown, black
✓	250 g	160 x 240 mm, 46 mm	250 pcs / carton	white, brown, black
✓	500 g	200 x 280 mm, 60 mm	250 pcs / carton	white, brown, black
✓	1000 g	240 x 330 mm, 65 mm	200 pcs / carton	white, brown, black





# ÖKO - LINE CONFIGURATION

In order to provide you with the optimal packaging for your product, we offer a wide range of shapes and packaging options. Your Ströbel expert will be happy to help you. Just give us a call at +49 (0)9101 99420 ...

## SHAPES



### STAND UP POUCHES

stable stand, optionally with zipper, ideal sales packaging, for coffee, tea, spices, food supplements, groceries, refill packs ...



### SIDE GUSSET BAGS

the classic, good shape retention, space-saving at POS, for displays, ideal for coffee, tea, spices, food ...



### FLAT BAGS

flat lying, optionally with zipper, easy handling, fully automatic filling possible, for trial packs of coffee, tea, small portions, spices, pastes ...



### PAPER CAN

special presentation at the pos, resealable, easy filling without sealing equipment, easy to stack, ideal for coffee, tea, spices ...



### FILM ROLLS & CUTS

you can also purchase our films as wholesale rolls or as custom cuts



### SPECIAL FORMS

alternative solutions: just ask your Ströbel expert

## PRINTING & COLOUR

Ströbel ÖKO-Line bags are ideally suited for labelling and are available in 3 attractive colours: white, natural brown, black. Custom printing is subject to a minimum order quantity\*

\* approx. >10.000 (dependent on bag size)

## OPTIONS FOR ÖKO-LINE BAGS & POUCHES



### TEAR NOTCH

easy to open



### LIP

easy filling due to protruding lip



### ROUNDED CORNERS

stylish, round corners



### ZIPPER

easy resealing



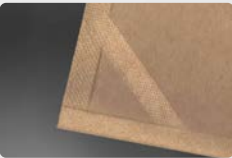
### EURO-HOLES

easy to hang up at retail



### VALVE

Pressure relief valve for out-gassing products or vacuum valve for vacuum drawing



### K-SEALING

better stability for gusseted bags, residue-free emptying







### INDIVIDUAL PRINT

your own artwork and design (minimum quantity)

## WHAT FITS TOGETHER?

Our manufacturing options are dependent on the type of bag.

	flat bags	stand up pouches	side gusset bags	
				
	3 seams	stand up bottom	5 seams	side seam
zipper	✓	✓		
tear notch	✓	✓		
rounded corners	✓	✓	✓	
euro-holes	✓	✓		
lip	✓	✓		
k-sealing			✓	✓
valve	✓	✓	✓	
individual print	✓	✓	✓	✓



# ÖKO - LINE CANS

## A ROUND SOLUTION

Our ÖKO- Line cans for aroma preservation and moisture protection. Coffee, tea, instant powder, sugar, spices, cocoa, fitness and diet instant products, powdered milk, snack foods, capsules, powder, pet food etc. are packaged safely with our cans: **Sicher. Gut. Verpackt.**

The features of our Ströbel ÖKO-Line cans include ...

- ✓ certified for food products
- ✓ original closure (aluminium membrane)
- ✓ resealable with plastic lid
- ✓ easy to stack
- ✓ easy removal of the membrane (grib tab)
- ✓ can be labelled
- ✓ filling capacity approx. 750 ml
- ✓ perfect for small batches
- ✓ proper seal thanks to sealing grooves
- ✓ no sealing equipment required

(membrane containers are always filled from the bottom)



**„Available in the colours  
black and white”**



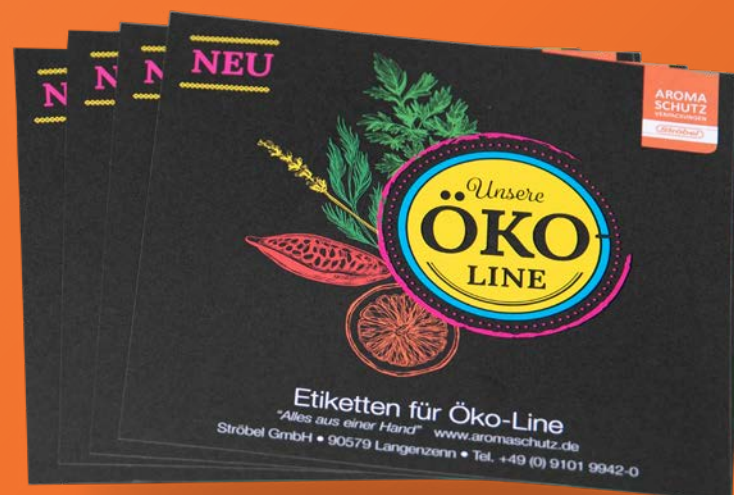
# ÖKO - LINE LABELS & ACCESSORIES

## AVAILABLE IN SMALL ORDER QUANTITIES

**Ströbel ÖKO-Line adhesive labels** are ideally suited for our paper-composite bags and pouches. The various design options help make your product an eyecatcher. Thanks to the use of white backing paper, even colourful prints look amazing.

A range of finishing options are available (e.g. partial UV-varnish). Ströbel ÖKO-Line labels are printed at highest quality standards in digital or offset printing.

And the best thing is that you can order order from as few as 50 labels (digital printing).



## ÖKO-LINE LABELS ARE IDEAL FOR

- ✓ **small order quantities:**  
digital printing from 50 labels
- ✓ **special editions:**  
you already have printed bags, but you are planning an additional Christmas or summer edition
- ✓ **many different print designs:**  
you have many creative ideas and want to give each variety a special look
- ✓ **extra colourful artwork:**  
your design is really colourful: then our labels are the ideal solution, because the backing paper is bright white.



## STRÖBEL POS STAND

For a **better presentation** and a **more sturdy stand** of the 250 g bags in shops and on your sales floor, we have had a special display container made.

There is space for 7 bags of 250 g each. The display stands are reusable and can be labelled.



# YOUR ADVANTAGE

# THE STRÖBEL GUARANTEE

## RESPONSIBLE, REGIONAL MANUFACTURING

### MADE IN FRANCONIA, GERMANY

„Our **in-house production, German and European standards**, certifications and supply chains guarantee: our ALU-Line, MONO-Line and ÖKO-Line BAGS & POUCHES are free of dangerous toxins, child labour and bad working conditions. No need to worry about inferior protective films and consequential damage to your valuable goods and products. The **barrier properties** of our films are guaranteed. Our focus on regional supply chains means **flexibility and reliability even in times of crisis**. In addition, our MONO-Line has been awarded the “Made for Recycling” seal.“

Yours sincerely, Rainer Ströbel  
CEO Ströbel GmbH



## ALU-LINE BAGS

We guarantee the following manufacturing conditions:

### ORIGIN

bag & pouch production  
  
film production  
   
sales & distribution  


### SUSTAINABILITY

environmental standards  
   
labour conditions  
   
human rights  
 

### STANDARDS

TL 8135-0003  
DIN 55 531  
MIL\_PRF-131-K  
EU regulation 1935/2004 & 10/2011  
(food compliant)

### ECOLOGY

regional production (Ströbel)  
regional supply chains  
NO far-east import  
short transport routes  
two large on-site solar power plants

### CONTAMINENT-FREE

no risks of far-east goods  
certified for food  
bis-phenol A free  
silicone free  
latex free  
phthalates free

### CERTIFICATES

ISO 9001  
Bavarian environmental pact  
honourable merchant  
Ecovadis (bronze)  
quality network of environmentally conscious companies

## MONO-LINE & ÖKO-LINE BAGS

We guarantee the following manufacturing conditions:

### ORIGIN

bag & pouch production  
  
film production  
  
sales & distribution  


### SUSTAINABILITY

environmental standards  
  
labour conditions  
  
human rights  


### STANDARDS MONO-LINE

DIN 53122  
DIN 53370  
ASTM D 3985/02  
EU regulation (food compliant)  
compliant  
FDA compliant

### ECOLOGY

Fully RECYCLABLE  
(MONO-Line)  
regional production (Ströbel)  
regional supply chains  
NO far-east import  
short transport routes  
two large on-site solar power plants

### CONTAMINENT-FREE

no risks of far-east goods  
certified for food

### CERTIFICATES

ISO 9001, Bavarian environmental pact, honourable merchant, Ecovadis (bronze), quality network of environmentally conscious companies

### STANDARDS ÖKO-LINE

Weight per unit area:  
DIN EN ISO 2286-2  
composite adhesion:  
DIN 53357/MethodA  
tested by DIN & ASTM standards



A L W A Y S  
**THERE FOR YOU**



Feel free to contact us  
should you require further information.

I N F O - H O T L I N E  
**+49 (0)9101 99420**





Sicher. Gut. Verpackt.

I N F O

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**stroebel.de**

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